

## CLAIMS

What is claimed is:

- 1 1. A process for manufacturing a coil structure for a magnetic head, comprising:  
2 depositing an insulating layer;  
3 depositing a photoresist layer on the insulating layer;  
4 depositing a silicon dielectric layer on the photoresist layer;  
5 masking the silicon dielectric layer;  
6 reactive ion etching at least one channel in the silicon dielectric layer;  
7 reactive ion etching at least one channel in the photoresist layer and the silicon  
8 dielectric layer, wherein the channel includes a first segment defining a first angle and a  
9 second segment defining a second angle;  
10 depositing a conductive seed layer in the channel;  
11 filling the channel with a conductive material to define a coil structure; and  
12 chemical-mechanical polishing the conductive material and the conductive seed  
13 layer for the planarizing thereof.
- 1 2. The process as recited in claim 1, wherein the first segment of the channel is  
2 positioned below the second segment of the channel.
- 1 3. The process as recited in claim 2, wherein the first segment defines a beveled  
2 angle.

- 1 4. The process as recited in claim 3, wherein the first segment defines an angle  
2 between 70 and 85 degrees.
- 1 5. The process as recited in claim 2, wherein the second segment defines an angle  
2 that is substantially vertical.
- 1 6. The process as recited in claim 5, wherein the second segment defines an angle  
2 between 80 and 90 degrees.
- 1 7. The process as recited in claim 6, wherein the first segment defines an angle  
2 between 70 and 85 degrees.
- 1 8. The process as recited in claim 1, wherein the reactive ion etching includes  
2  $\text{H}_2/\text{N}_2/\text{CH}_3\text{F}/\text{C}_2\text{H}_4$  reducing chemistry.
- 1 9. The process as recited in claim 8, wherein the reducing chemistry includes  
2  $\text{H}_2/\text{N}_2/\text{CH}_3\text{F}/\text{C}_2\text{H}_4$  gas ratios of 50-100/100-200/1-3/1-10.
- 1 10. The process as recited in claim 8, wherein the reducing chemistry includes a  
2 pressure range of 5 to 20mTorr.

- 1 11. The process as recited in claim 8, wherein the reducing chemistry includes a  
2 temperature range of -30 to 0°C.
- 1 12. The process as recited in claim 8, wherein the reactive ion etching is carried out  
2 by an inductively coupled plasma system with a coil power including 900 to 1500  
3 watts.
- 1 13. The process as recited in claim 1, wherein the reactive ion etching is carried out  
2 by an inductively coupled plasma system with a radio frequency (RF) power  
3 including 100 to 200 watts.
- 1 14. The process as recited in claim 1, wherein the reactive ion etching is carried out  
2 by an inductively coupled plasma system with a magnitude of a radio frequency  
3 (RF) bias including about 120V.
- 1 15. The process as recited in claim 1, wherein the photoresist is hard-baked.
- 1 16. The process as recited in claim 1, wherein the conductive seed layer includes at  
2 least one of Cu, Ta, and TaN.
- 1 17. The process as recited in claim 1, wherein the conductive material includes Cu.

- 1 18. The process as recited in claim 1, wherein the silicon dielectric layer includes at  
2 least one of  $\text{SiO}_2$  and  $\text{Si}_3\text{N}_4$ .
- 1 19. The process as recited in claim 1, wherein an aspect ratio of the channel is at least  
2 2.5.
- 1 20. The process as recited in claim 1, wherein the masking includes depositing  
2 another photoresist layer including an imaging photoresist layer.
- 1 21. The process as recited in claim 1, and further comprising removing at least part of  
2 the silicon dielectric layer.
- 1 22. The process as recited in claim 21, wherein the silicon dielectric layer is removed  
2 by chemical-mechanical polishing (CMP).
- 1 23. The process as recited in claim 1, and further comprising depositing an adhesion  
2 promoter layer between the silicon dielectric layer and the imaging photoresist  
3 layer.
- 1 24. The process as recited in claim 1, wherein the reactive ion etching includes  
2  $\text{CF}_4/\text{CHF}_3$  chemistry.

1 25. A magnetic head, comprising:  
2 an insulating layer;  
3 a photoresist layer positioned adjacent the insulating layer for defining at least one  
4 channel; and  
5 a coil structure defined by a conductive material situated in the channel;  
6 wherein a profile of the channel includes a first segment defining a first angle and  
7 a second segment defining a second angle.

1 26. The magnetic head as recited in claim 25, wherein the first segment of the channel  
2 is positioned below the second segment of the channel.

1 27. The magnetic head as recited in claim 26, wherein the first segment defines a  
2 beveled angle.

1 28. The magnetic head as recited in claim 27, wherein the first segment defines an  
2 angle between 70 and 85 degrees.

1 29. The magnetic head as recited in claim 26, wherein the second segment defines an  
2 angle that is substantially vertical.

- 1 30. The magnetic head as recited in claim 29, wherein the second segment defines an  
2 angle between 80 and 90 degrees.
- 1 31. The magnetic head as recited in claim 30, wherein the first segment defines an  
2 angle between 70 and 85 degrees.
- 1 32. The magnetic head as recited in claim 25, wherein the reactive ion etching  
2 includes  $H_2/N_2/CH_3F/C_2H_4$  reducing chemistry.
- 1 33. The magnetic head as recited in claim 25, wherein the photoresist is hard-baked.
- 1 34. The magnetic head as recited in claim 25, wherein the conductive material  
2 includes Cu.
- 1 35. The magnetic head as recited in claim 25, wherein an aspect ratio of the channel  
2 and coil structure is at least 2.5.
- 1 36. A magnetic head manufactured utilizing a process, comprising:  
2 depositing an insulating layer;  
3 depositing a photoresist layer on the insulating layer;  
4 depositing a silicon dielectric layer on the photoresist layer;  
5 masking the silicon dielectric layer;

6 reactive ion etching a plurality of channels in the silicon dielectric layer using  
7  $\text{CF}_4/\text{CHF}_3$  chemistry;  
8 reactive ion etching a plurality of channels in the photoresist layer and the silicon  
9 dielectric layer, wherein the channels each include a first segment defining a first angle  
10 and a second segment defining a second angle, wherein a  $\text{H}_2/\text{N}_2/\text{CH}_3\text{F}/\text{C}_2\text{H}_4$  reducing  
11 chemistry is utilized in channel formation;  
12 depositing a conductive seed layer in the channels;  
13 electroplating the channels with a conductive material to define a coil structure;  
14 and  
15 chemical-mechanical polishing the conductive material and the conductive seed  
16 layer for the planarizing thereof.

1 37. A disk drive system, comprising:  
2 a magnetic recording disk;  
3 a magnetic head including:  
4 an insulating layer,  
5 a photoresist layer positioned adjacent the insulating layer for defining at  
6 least channel, and  
7 a coil structure defined by a conductive material situated in the channel,  
8 wherein the channel and coil structure include a first segment defining a  
9 first angle and a second segment defining a second angle;

- 10 an actuator for moving the magnetic head across the magnetic recording disk so
- 11 the magnetic head may access different regions of the magnetic recording disk; and
- 12 a controller electrically coupled to the magnetic head.